

Possibility and determination of the use of CO₂ produced by the production of beers

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Abstract

Carbon dioxide, CO₂, causes the greenhouse effect in the earth's atmosphere, and is a product of combustion of organic compounds, for example the methane gas. Carbon dioxide itself does not support burning, and being denser than air it is widely used in fire extinguishers. CO₂ reacts with water producing a weak acid according to the equation: CO₂ + H₂O = H₂CO₃.

Alcoholic fermentation is the process of sugar converting into alcohol and carbon dioxide. The actual process, as any beer brewers can attest, occurs over time and involves many chemical reactions. However, the ultimate result is the breakdown of sugar (C₂H₁₂O₆), into alcohol (2C₂H₅OH) and carbon dioxide (CO₂). If you know the initial quantity of sugar, you can calculate the volume of carbon dioxide that its complete breakdown will produce.

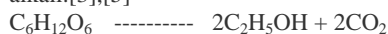
Carbonic gas formed during fermentation of beer. Carbon dioxide can be compressed and as such be used in production again, which at the same time we also protect the environment and cost savings in the process of beer production.

Given that carbon dioxide gas is heavier than air, he sits at the bottom of workspaces, which presents a danger to life.

Keywords: Carbon dioxide, fermentation, beer, recovery.

INTRODUCTION

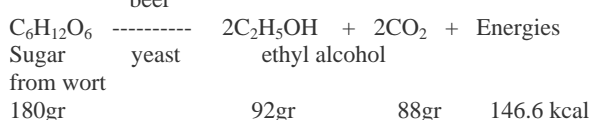
During fermentation in fermentors develops CO₂ to around 3.8 to 4.2 kg per hl of beer. part of the CO₂ stays tied and the beer (0.3 to 0.35 kg / hl), one part of losing washing, and part of mixed with air (0.4 to 0.6 kg / hl) at the beginning of fermentation the discharge the atmosphere or can be used to neutralize waste alkali.[3],[5]



Stoichiometric shows that from 180 g C₆H₁₂O₆ simple sugar produced 92 grams of alcohol and 88 grams of carbon dioxide.[9] CO₂ goes into the processing when the fermentation reached concentrations of 99.5% by volume, and this theory is about 2.8 kg of hl beer. Practice, however, proves to be truly catch and processing of 1.8 to 2.5 kg CO₂/hl beer.[1],[9]

MATERIAL AND METHODS

Carbon dioxide (CO₂) formed as a sub product of the main and additional fermentation of beer; CO₂ can compress and as such should be selling or reused in production.[7],[8]



1 hl of produced beer develops cca.3 .2 0.8 to 4 kg of CO₂.

From-Balling during the fermentation of malt extract 1kg produced 0.464kg of CO₂. Depending on the conditions of fermentation and collection system it is possible to use 1.8 to 2.5 kg CO₂/Hl.[2],[6]

Degradation of the extract	Basic malt extract with 12%
1days 0.5 %	of measured value 11.5 %
2 days 1.0 %	10.5 %
3 days 2.0 %	8.5 %
4 days 2.0 %	6.5 %
5 days 1.5 %	5.8 %
6 days 1.0 %	4.0 %
7 days 0.5 %	3.5 %

Amount of CO₂: 100 liters wort gives 1.8 to 2.5 kg of CO₂.[3],[4]

Table 1: The characteristic reactions in relation to the concentration of CO₂

concentration	reaction
3 %	difficulty breathing
7 %	difficulty breathing and fainting
10 %	Suffocation and disorder in the lungs and bloodstream.
20 %	immediate death

Beer saturation with CO₂.

Table 2: Proportion of dissolved CO₂ in beer depending on temperature and pressure

Temperature	Proportion of dissolved CO ₂ g/100 g (%)
0	0.335
1	0.321
2	0.309
3	0.298
4	0.287
5	0.277
6	0.268
8	0.249
10	0.232
15	0.197
20	0.169

Solubility of CO₂ increases:

- with the lower temperature
- with increasing pressure (Henry's law)

For example:

Solubility of CO₂ in +1 C and:

$$1.0 \text{ bar} = 0.321 * 1.0 = 0.321 \%$$

$$1.1 \text{ bar} = 0.321 * 1.1 = 0.3531 \%$$

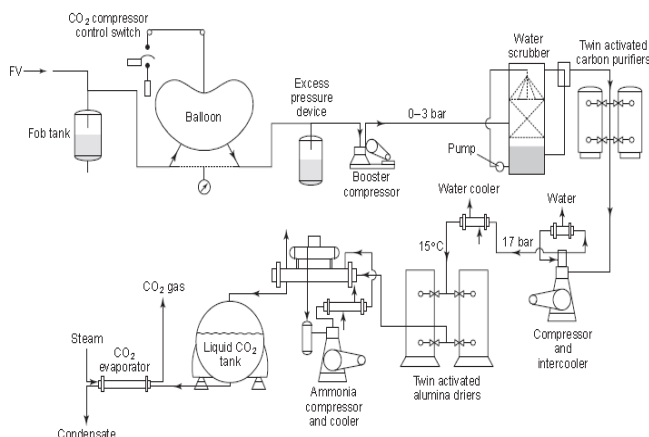
$$1.5 \text{ bar} = 0.321 * 1.5 = 0.4851 \%$$

Sales (beer on tap in the packaging) must contain >0.5% (5 g/l) CO₂.

Table 3: Needed CO₂ kg/hl.

Brewery	Bar	Kg CO ₂ /hl
Storage tank	0.8-1.0	0.35-.050
Pressure Filter (includes pre and follow-pressure water)	1.5-2.5	0.40-0.50
Pressure tank	1.0-1.5	0.30-0.60
machine for filling bottles with the over Pressure Vacuum	1.5-2.5	0.19-0.40
Filling barrels, over pressure	2.0-2.5	0.30-1.10
Filling Cans	2.0-2.5	0.60-0.80
additionally carbonizes	1.5-2.0	0.10-0.20

p-density of the wort kg/m³
 Qteor(CO₂)- specific kg CO₂/kg Ekstakt 0.514 1.140
 Sp- wort malt in %
 t-Fermentation time in days less 2 6 days
 CO₂-density CO₂ kg/m³ 1.977
 $Q(\text{CO}_2) = \frac{245 \times 12 \times 1.140 \times 0.514 \times 0.65}{(6-2) \times 24 \times 1.977}$
 $Q(\text{CO}_2) = 58.999 \text{ m}^3\text{N/h}$
 Neutralization, cleaning agents (NaOH) with CO₂.
 The first phase $\text{CO}_2 + 2\text{NaOH} = \text{Na}_2\text{CO}_3 + \text{H}_2\text{O}$
 pH = 11
 Second phase $\text{Na}_2\text{CO}_3 + \text{H}_2\text{O} + \text{CO}_2 = \text{NaHCO}_3$
 pH= 7 – 8
 1 kg NaOH neutralized 1.1 kg CO₂.



Picture 1: CO₂ recovery plant.

RESULTS AND DISCUSSION

Budget for the calculation of generated CO₂.

Determining the resulting CO₂ cylindrical fermentor that ferments wort of 2450 hl.

Amount of CO₂ generated during fermentation worts: 100 L 12 % worts give us 1.8-2.5 kg CO₂. [3],[8]

$$Q(\text{CO}_2) = \frac{V_s \times St \times p \times Q_{\text{teor}}(\text{CO}_2) \times Sp}{(t - 2) \times 24 \times \text{kg/m}^3 \text{CO}_2}$$

V_s-Wort volume in m³ 245
 St-Wort weight % 12

CONCLUSION

Carbon dioxide is produced during fermentation. Because it is heavier than air it collects in the bottom regions of the vessels and spaces.

Because a carbon dioxide content of only 45% can have a fatal effect, carbon dioxide must be removed as it is formed.

A small part of the carbon dioxide formed remains dissolved in the green beer, the remainder escapes.

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